BASIC WEIGHT SPECIFICATION

STOCKTON STREET
MARLBORO "BLUE" ULTRA LIGHTS 83MM REGULAR 6S F18
BRAND CODE-1783 (STD)

EFFECTIVE DATE: 11/11/92
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	56.0	MM
TIPPING LENGTH	:	32.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,740.8264	CUBIC MM
CALCULATED DENSITY	:	22.4064	GGMS/CC

MOISTURE

PACK O. V.	:	13.25	% W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.6141201	GRAMS
CALCULATED WEIGHT:		1.3539	LBS. /1000
PAPER AND ADHESIVE	:	.0389051	GRAMS
ROD WEIGHT	:	.6530252	GRAMS
TIPPING AND ADHESIVE	:	.0419077	GRAMS
TOTAL LESS PLUG	:	.6949329	GRAMS

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REASON FOR CHANGE : CIGARETTE PAPER BULK WIDTH CHANGED FROM 27.25MM TO
: 27.00MM. TARGET WEIGHTS ADJUSTED ACCORDINGLY.
: OK TO MIX FINISHED CIGARETTES.

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APPROVED BY: E Durbin

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